



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3955-5**Job Sheet 183957**

Part No: D3955-5

Job Qty: 4 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/1/18

Job Tracking No:

Due Date: 10/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	4 pcs		10/12/18	0.00	0.21	Waterjet 1		<i>S 18/10/18</i>
120	QC	4 pcs		10/12/18	0.00	0.00	QC8		<i>OCT 26 2018 68</i>
130	Packaging	4 pcs		10/12/18	0.00	0.00	Packaging3	<i>STOCK</i>	<i>OCT 30 2018 9-89</i>
140	QC21-SA	4 Ea		10/12/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3955 Dwg Rev: *A* Prog Rev: *21* 2-Deburr if necessary
 Descriptions: 120 - QC8- Inspect parts - second check
 130 - Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

DAG
21
9-89

*OCT 30 2018***Job BOM**

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	1.4180 sf (.3545 ea)	100-Waterjet	<i>STOCK</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M304S16GA	1	270	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plate	0.201Inches + 0.005 - 0.001	0.206 0.200	<i>0.204</i> Diameter	
2	Plate	1.310Inches ± 0.030	1.340 1.280	<i>1.388</i>	
3	Plate	10.750Inches ± 0.030	10.780 10.720	<i>10.750</i>	
4	Plate	6.886Inches ± 0.010	6.896 6.876	<i>6.888</i>	
5	Plate	4.750Inches ± 0.030	4.780 4.720	<i>4.752</i>	
6	Plate	0.063Inches ± 0.010	0.073 0.053	<i>0.057</i>	

Plex 10/1/18 10:07 AM Dart.Gagnon.Michelle

DART
AEROSPACE

Container No: S120803



Part: D3955-5

Job No: 183957

Serial No/Batch: S120803

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.co.
www.dartaerospace.com

Date: 10/23/18